

**METHOD AND APPARATUS FOR ENHANCING THERMAL STABILITY,
IMPROVING BIASING AND REDUCING DAMAGE FROM ELECTROSTATIC
DISCHARGE IN SELF-PINNED ABUTTED JUNCTION HEADS HAVING A
FIRST SELF-PINNED LAYER EXTENDING UNDER THE HARD BIAS
LAYERS**

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ABSTRACT

A method and apparatus for enhancing thermal stability, improving biasing and
reducing damage from electrical surges in self-pinned abutted junction heads. A first
10 self-pinned layer having a first magnetic orientation is provided, wherein the first self-
pinned layer has a first end, a second end and central portion. A second self-pinned layer
is formed over only the central portion of the first self-pinned layer and an interlayer is
disposed between the first and second self-pinned layers. A free layer is formed in a
central region over the second self-pinned layer. First and second hard bias layers are
15 formed over the first and second ends of the first self-pinned layer respectively, the first
and second hard bias layer abutting the free layer, the first and second end of the first
self-pinned layer extending under the hard bias layers at the first and second ends.